



## POLIFOR® L6 GFT/40 NATURALE

**POLIFOR®** 

Polypropylene, homopolymer, 15% talc filled, 25% glass fiber reinforced, chemically coupled

#### **Product information**

Resin Identification	PP-(GF+T)40	ISO 1043
Part Marking Code	>PP-(GF+T)40<	ISO 11469

#### Rheological properties

Melt mass-flow rate	4 g/10min	ISO 1133
Melt mass-flow rate, Temperature	230 °C	
Melt mass-flow rate, Load	2.16 kg	

#### Typical mechanical properties

Tensile modulus	7400	MPa	ISO 527-1/-2
Tensile stress at break, 5mm/min	70	MPa	ISO 527-1/-2
Tensile strain at break, 5mm/min	3	%	ISO 527-1/-2
Flexural modulus	7300	MPa	ISO 178
Flexural strength	120	MPa	ISO 178
Charpy impact strength, 23°C	40	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, 23°C	7	kJ/m²	ISO 179/1eA
Izod notched impact strength, 23°C	8	kJ/m²	ISO 180/1A
Poisson's ratio	0.35 <sup>[C]</sup>		
[C]: Calculated			

### Thermal properties

Temperature of deflection under load, 1.8 MPa	142 °C	ISO 75-1/-2
remperature of deflection under load, 1.0 Mr a	142 0	130 / 3-1/-2

#### Flammability

Burning Behav. at 1.5mm nom. thickn.	HB class	IEC 60695-11-10
Burning Behav. at thickness h	HB class	IEC 60695-11-10
Thickness tested	3.2 mm	IEC 60695-11-10

#### Physical/Other properties

Density	1230 kg/m <sup>3</sup>	ISO 1183
DCHOILY	1200 119/111	100 110

#### Characteristics

Processing Injection Moulding

#### Additional information

Processing Notes Storage

This product should be stored in a covered facility and kept away from moisture and heat.

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